



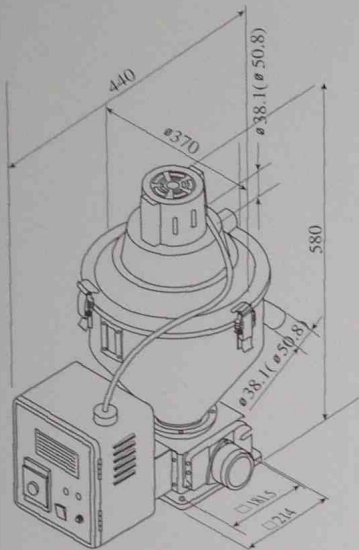
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AUTOMATIC VACUUM LOADERS
真空式全自動填料機

AUTOMATIC VACUUM LOADERS 真空式全自動填料機

直立式 / 微電腦觸控式填料機

BC / BCE / BCE-F Series



BC Series

BCE Series

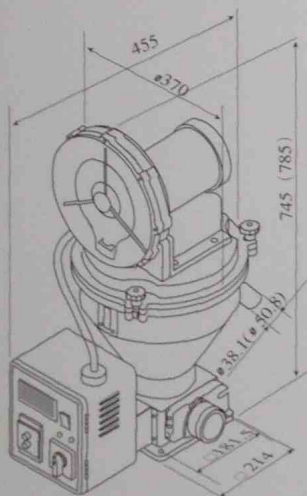
BCE-F Series



採用極高轉速的整流子馬達，經濟、重量輕為其特色，適用於小型機器。
Uses high speed, powerful, single phase commutator motor and is the smallest and the most economical loader in our range. It is ideal for small machines. (Hopper mounted)

直立式 / 微電腦觸控式填料機

BL / BLE Series



BL Series

BLE Series



採全密閉誘導馬達，有手動操作的逆轉開關及自動反轉功能，當原料吸不上發生警鈴時，會自動逆轉，送出反轉風力，清除隔離網和管路上積塵或阻塞物，若阻塞物能自動清除時會再重新吸料，否則會一直鳴叫並持續反向運轉。重量較大，適用於不需經常更換原料的機器，如壓出機類。

Use three phase, quiet, powerful induction motor and is equipped with an alarm and auto fan-reverse function. If material or dirt blocks the feed tube or filter screen, the alarm will sound and the direction of the fan motor will be automatically reversed until the blocks are removed. Suitable for medium to large size machines. (Hopper mounted)

分離式 / 微電腦觸控式填料機

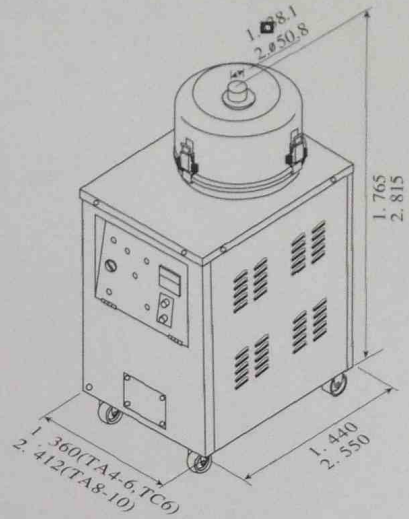
TA / TAE Series

TA Series

TAE Series



Paper Filter
空氣濾清器



TA, TC : 採用與 BL 相同的全密封誘導馬達，唯主機與吸料筒為分離式，各型吸料筒皆可置於料筒乾燥機、一般貯料筒或直接置於成型機之入料口。（特殊設計的可拆式空氣濾清器，可連底座一起拆下清理。）

Use the same induction motor as the BL series, only the motor cabinet and suction hopper are separated. The motor cabinet can be placed on the floor for convenient operation and the suction hopper on the hopper dryer for easy installation. Both TA and TC series are equipped with a paper filter to stop the dust from entering the motor. (Special designed removable filter base for easy cleaning.)

TC : 以皮帶來傳動鼓風機，因此噪音特低，夜間較聽不到高頻率的噪音。

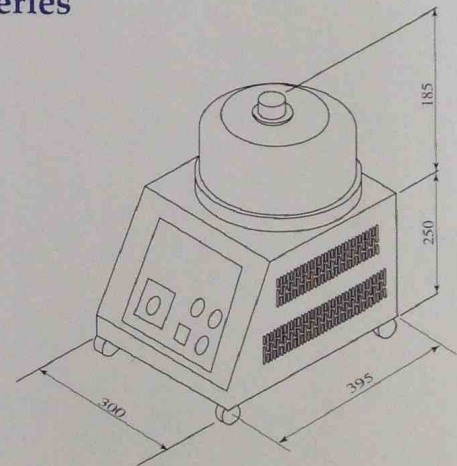
The TC series is similar to the TA series, only the blowers are belt-driven for silent operation. (Floor Mounted)

分離式 / 微電腦觸控式填料機

TB / TBE Series

TB Series

TBE Series



採用與 BC 相同的整流子馬達，及與 TA、TC 相同的吸料筒與主機分離的設計，結合了直立式與分離式的優點。

Use the same commutator motor as the BC series, and separate motor cabinet and suction hopper design as the TA and TC series. Combine the advantages of the vertical and separated loaders.

本公司產品榮獲多種獎項深受各方肯定
Our product has won many awards of machinery.



吸料筒

台灣專利 114704
TAIWAN PATENT NO.114704

SUCTION HOPPER



透明吸料筒系列：

由微動開關控制填料機之填料動作，且可將透明吸料筒直接置於成型機上，使清料、換料等維護工作更得心應手。

※日本專利 001571
大陸專利 ZL 96 2 14817.2

Glass Hopper Series(GS):

Fitted with a limit switch to make the control accurate and the material supply easily observed. It can be mounted directly onto the plastic molding machine and gives the operator a clear view of the material being fed into the machine.

※JAPAN PATENT NO. 001571
CHINA PATENT NO. ZL 96 2 14817.2

| 型式 Model | 重量 Weight (kg) | 容量(公升) Capacity (liter) | 玻璃視窗 Sight Glass | 微動開關 Limit Switch |
|-------------|----------------------|-------------------------------|------------------------|-------------------------|
| GS | 4.1 | 2 | YES | YES |
| GSM | 7.65 | 6 | YES | YES |
| GSB | 9.3 | 13.5 | YES | YES |
| HS-6 | 5.45 | 6 | NO | YES |
| HS-12 | 7 | 12 | NO | YES |
| HS-50 | 13.85 | 50 | NO | YES |

※YES：有 NO：沒有

旋風集塵筒

Vortex Cyclones(VC)



在填料機的主機上加裝一個旋風集塵筒(VC)，以集塵筒收集粉塵，使輸送粉料時，能長時間穩定的輸送。

VC can work with any auto loaders to stop the regrind resin from discharging to the surrounding area.

活動集料座

Material Intet Bass (MIB)



一般型吸料筒下方加裝活動集料座後即可直接置於成型機上，可免除原料中斷或落料不順之困擾。

MIB is fitted between auto loaders and molding machines for direct filling of the loader without the machine hopper. It is hinged for easy change of material and quick cleaning.



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規格表

SPECIFICATIONS

| 型式 MODEL | BC-4 BCE-4 | BL-6 BLE-6 | TB-4 TBE-4 | TA-4 TAE-4 | TA-6 TAE-6 | TA-8 TAE-8 | TA-10 TAE-10 | TA-12 TAE-12 | TA-14 TAE-14 | TD-14 | TC-6 TCE-6 |
|------------------------------------|-----------------------|----------------------|-----------------------|------------------------|----------------------|----------------------|----------------------|----------------------|------------------------|------------------------|----------------------|
| 輸送能力 CONVEYING CAPACITY (kg/hr) | 400 | 450 | 400 | 350 | 450 | 630 | 800 | 1000 | 1500 | 2000 | 500 |
| 垂直輸送高度 CONVEYING HEIGHT (m) | 4 | 4 | 4 | 3 | 4 | 7 | 9.5 | 11 | 13 | 13 | 4 |
| 水平輸送長度 CONVEYING LENGTH (m) | 7.5 | 8 | 7.5 | 5 | 8 | 20 | 30 | 50 | 75 | 100 | 8 |
| 電動機 MOTOR | 800W 單相 1 PHASE | 1HP 三相 3 PHASE | 800W 單相 1 PHASE | 1/2HP 三相 3 PHASE | 1HP 三相 3 PHASE | 2HP 三相 3 PHASE | 3HP 三相 3 PHASE | 5HP 三相 3 PHASE | 7.5HP 三相 3 PHASE | 7.5HP 三相 3 PHASE | 1HP 三相 3 PHASE |
| 電源 POWER | 200-240V | 220-440V | 200-240V | 220-440V | 220-440V | 220-440V | 220-440V | 220-440V | 220-440V | 220-440V | 220-440V |
| 重量(kg) APPROX. WEIGHT | 16 | 45 | 13 | 45 | 49.5 | 68.5 | 76 | 115 | 148 | 312 | 48 |
| 儲料筒容量(liter) HOPPER CAPACITY | 12 | 12 | 6 | 6 | 6 | 12 | 12 | 12 | 50 | 6/12/50 | 6 |

Remarks:

- 選擇填料機時請依各機型輸送功力之80%~85%為最佳選擇，可達最高經濟效益。
For the best result, please choose the loader according to 80%~85% loading capacity.
- 每小時輸送能力，將依塑料比重、形狀及輸送長度、高度管路特性、電流頻率等因素而改變。
Conveying capacity varies with the shape and bulk density of the material, piping, conveying length, conveying height, power supply (frequency) and other factors.
- 本公司填料機每小時輸送能力，以一般PS新料在馬達持續運轉情形下為計算標準。
The conveying capacity listed in the table is tested with standard PS granular material & with the motor running continuously.
- 產品規格若有變更，恕不另行通知。
We reserve the right to change specifications without prior notice.

一機多用填料機

MULTILOADERS



TAF-2D

單一主機可分別供應多台成型機使用。附有特殊的抽空截料裝置，將輸送管中的材料完成抽空，達到防止回潮之最佳效益。可當作小型中央供料系統使用。

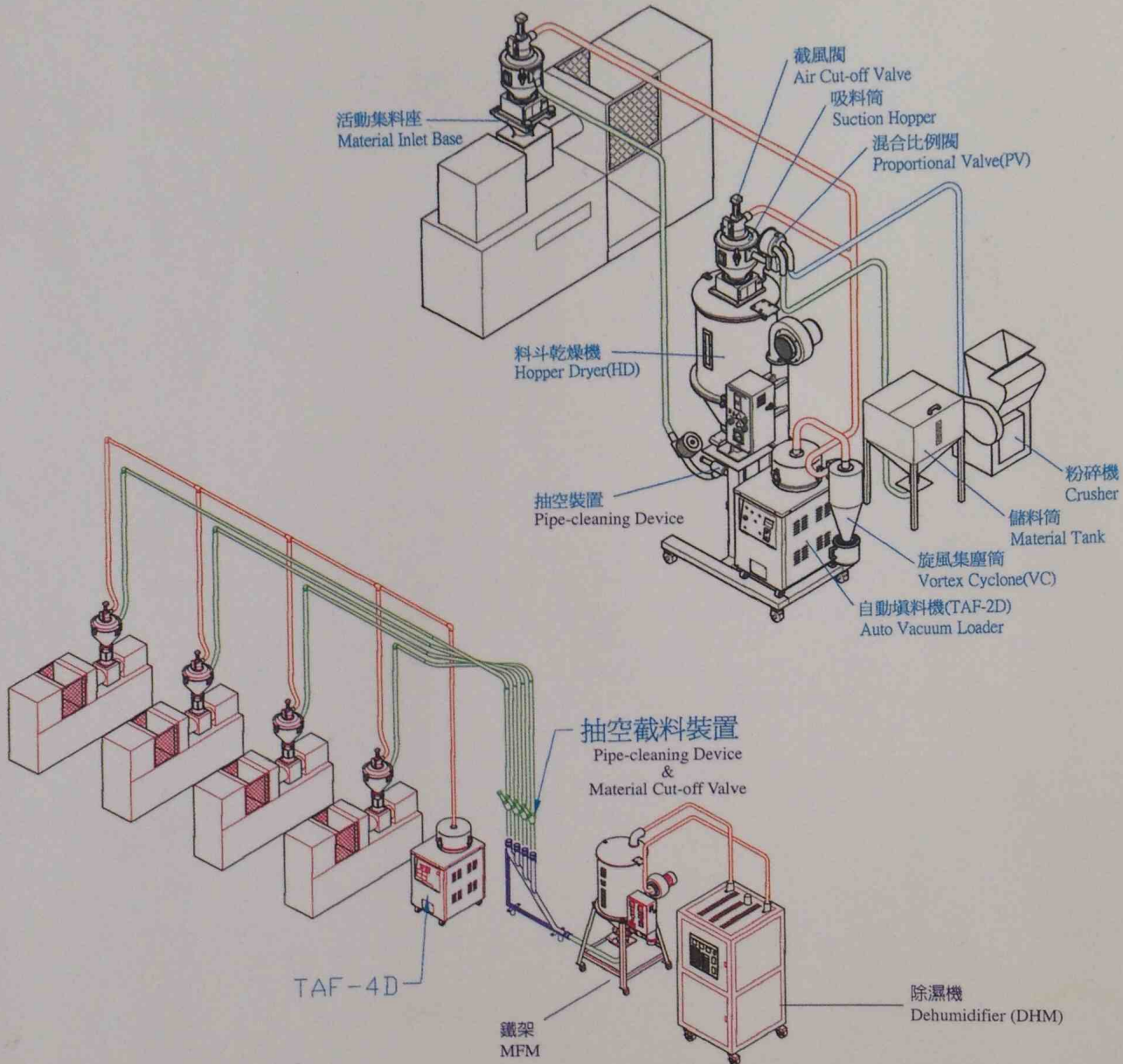
This hopper loader uses one blower and multi suction hoppers that operate separately. With the pipe-cleaning device, this special design delivers material without remaining any materia inside the pipe to prevent resorbing moisture.



TAF-4D

EXAMPLE

應用實例



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